

## RIFLE COMBAT MAGWELL - LITE INSTALLATION INSTRUCTIONS

**! ENSURE FIREARM IS UNLOADED AND SAFE**

**! WARNING: DAMAGE CAUSED BY OVER-TORQUED FASTENERS NOT COVERED BY WARRANTY.**

**1** SLIDE REAR SECTION OF MAGWELL ONTO THE FIREARM. FIT SHOULD BE SNUG AND SECURE.

**2** SLIDE FRONT SECTION ONTO FIREARM AND ENSURE PINS ALIGN CORRECTLY TO THE CORRESPONDING HOLES ON REAR SECTION.

**3** PRESS BOLTS THROUGH HOLES ON REAR SECTION OF MAGWELL AND THREAD USING  $\frac{3}{32}$ " HEX KEY INTO FRONT SECTION. USE HAND TIGHT FIT PLUS HALF TURN. DO NOT TORQUE PAST 5 IN-LBS.

**DO NOT USE  
THREAD LOCKER**

**4** MAGWELL SHOULD FIT SNUG WITH NO FORWARD OR REAR MOVEMENT AND WITH NO NOTICABLE GAP BETWEEN THE FRONT AND REAR SECTION. GAFFER TAPE CAN BE USED INSIDE FRONT SECTION TO IMPROVE FIT ON LOOSER MAGWELLS.

**5** VERIFY THE BOLT HEADS ARE FULLY SEATED BY LOCATING THE INDICATOR SLOT BEHIND THE BOLT HEAD. IF SLOT IS VISIBLE THE HEADS ARE SEATED TO THE CORRECT DEPTH.